Ц	Date: 12/1/26			Batch No: 71/2 3/66	h/23/6	A .
(J)	Supplier: ナイッグ	THYSTENNOP		Dart P/0:	17924	
Packing Slip. nvoice: Receipt:	Yes No Cash Crash Cr		Release Note Attached: Yes Waybill Attached: Yes Shipment Complete: Yes	Attached: Your Your Your Your Your Your Your Your		
)iscrepancies		0 >	QC6 Inspection Work Order	19		
Part Number	Description	Quantity Ordered	Quantity Received	Quantity 9-(Quantity Returned Short	Guantity Short	Comments
Nec	Mcc 33-10 Ku mon 1/2	en of			Con/WA	44
			l .			
		Initials	Initials of receiver (if shipment OK) Level 12	if shipment (	OK) Level	2/2

Receiving Report

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Location

Production/Admin:
Date
Received/Costing

All amounts	are	calculated	in	domestic	currency

em Types

lecv late/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
2012	32.1000	\$164.14	0.0000	. 0	\$5,269.04
SJ02	32.1000	\$5,269.04	0.0000	0	\$5,207.01
			Total Received C	Quantity:	32.1000
		Total	Qty to Inspect (P	O U/M):	0.0000
			Total Reject C	Quantity:	0.0000
			Total Receip	ot Value:	\$5,269.04
		To	tal Balance Due (	Quantity:	. 0.0000

Ship From:
THYSSENKRUPP MATERIALS NA2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 787042 ING Ship Date 25Sep12 at 9:47 From PFW Probill TRANSFER Via FOB CONCORD Frt PREPAID 0- 0 Manifest Route Trailer Vhcle TRINA VINCE (905-532-1365) Slp Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

LADING BILL OF 1) Our Order PEC-491345- 1 Your PO # 17924 Rel # CHANTAL Part # STAINLESS STEEL SQ BAR 304L 3.50 X 3.50 X 126.0000" Wt LBS Heat Number Taq No 900 537115 SC1385-A1 2\Y Our Order PEC-491345-2 Your PO # 17924 Rel # CHANTAL Part # STAINLESS STEEL SQ BAR 304L 3.50 x 3.50 x 133.0000" Tag No Weat Number 11 ' 1.0000 &C1385-A1 537116 LBS Tags PCS 1374 TOTAL:

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL G.W 1378 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\* \*\*\*\* TEL. 800-926-2600 \*\*\*\*

Page:

Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRÊ

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

1) /9/1

DATE

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

, 39

No:

PEC 787042

9:47 From PFW

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Probill
Via TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest

Ship Date 25Sep12 at

Route 0- 0 Manifest Vhcle Trailer

Slp TRINA VINCE (905-532-1365)

Sold To: (20115)

DART AEROSPACE

LADING

Ship To: ( 1) DART AEROSPACE

PLEASE LET US QUOTE YOUR NEXT REQUIREMENT

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER.\*\*\*

12/5/28

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

REQUEN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001



台南市新營區新中路35號 NO.35, HSIN CHUNG RD., HSIN YING, TAINAN, TAIWAN TEL:886-6-6520031 FAX:886-6-6520088

Messts:

ENERGY STEEL PRODUCTS INC.

Order No: 2012004765

FILE NO: 2012004800-A

Grade: 304/304L SO bar

Size: 3.5"\*3.5"

HEAT-Lot No. SC1385-A

Condition: Mi-Solution Annealed-Milled

P.O.NO.: P02210

Date: 07/31/2012

Weight: 834.0KG 1838.65LB

P'cs: 4

	l Composition C	(wt <b>%</b> ) Si	Mn	P	S 0.000	Ni 8.0	Cr 18.0
Min. Max. Result	0.030 0.019	1.00 0.26	2.00 1.69	0.040 0.034	0.020 0.030 0.024	11.0 8.5	20.0 18.4
	Мо	Cu	Со	N			
Min. Max. Result	0.75 0.32	0.75 0.39	0.14	0.10 0.07			

Mechanical Properties Spec.

Hardness

Grain Size

ASTM E112

1/2R

Spec.Min.

Spec.Max. 223HBW 157HBW

Result

5.5

Corrosion Test ASTM A262 Practice A

Spec.Min. Spec.Max.

Result

OK

Tensile Test

16115116	Elongation(A)	Tensile Strength(Rm)	Yield Strength(0.2% Rp)	Reduction of Area(Z)
Unit Min.	1/2R L (Ave) % 30	1/2R L (Ave) KSI 75	1/2R L (Ave) KSI 30	1/2R L (Ave) % 40
Max. Result	68.5	81	36.5	81

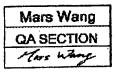
Specification:

1. ASTM A182/A182M-09a.

2. ASTM A193/A193M-10 class 1 B8.

3. ASTM A262-10 practice B.















NO.35,HSIN CHUNG RD.,HSIN YING, TAINAN, TAIWAN TEL:886-6-6520031 FAX:886-6-6520088

Messrs:

ENERGY STEEL PRODUCTS INC.

Order No: 2012004765 FILE NO: 2012004800-A Grade: 304/304L SQ bar

Size: 3.5"\*3.5"

HEAT-Lot No: SC1385-A1

Condition: HF-Solution Annealed-Milled

P.O.NO.: P02210

Date: 07/31/2012

Weight: 834.0KG 1838.65LB

P'cs: 4

4 (ASTM A276-10a) -

5. ASTM A314-97 (reapproved 2002). 6. ASTM A320/A320M-07 class 1 B8.

7. ASTM A479/A479M-10.

8. A484/A484M-08.

9. ASMB SA-182 (2004 SECTION II).

10. ASME SA-479 (2004 SECTION II).

11. ASME SA 320 B8 CL1 (2004 SECTION II).

12. ASME SA 193 B8 CL1 (2004 SECTION II).

13. AMS 5639H (2002).

14. AMS 5647H (2002).

15. AMS QQS 763B condition A (2006)., 16. NACE MR0175/IS015156 (2003)(EXCEPT H2S TEST AND SURFACE HARDNESS).

17. NACE MR0103-2005.

18. DIN 10204-3.1 (2005).

19. ENERGY SPEC. SS1 REV.5.1. OCTOBER 1, 2011.

1. MATERIAL IS FREE FROM KNOWN CONTACT WITH MERCURY / LEAD / BISMUTH /

#### TELLURIUM AND RADIUM.

2. MELTING PROCESS: EAF+LHF+VOD.

3. MATERIAL IS FREE FROM WELDS AND WELD REPAIRS.

4. MATERIAL IS FREE FROM CONTINUOUS CARBIDE NETWORK.

5. INTERGRANULAR CORROSION TEST: PASSED ASTM A262 PRACTICE A&E.

6. MACRO AND MICRO STRUCTURE: GOOD.

7. MATERIAL IS FREE FROM DECARBURIZATION.

8. AVERAGE GRAIN SIZE PER ASTM E112-96.

9. SOLUTION TREATMENT: 1900°F X 30 MIN / INCH, WATER COOLED.

10. COUNTRY OF MELT AND MANUFACTURE: TAIWAN.,

Mars Wang **QA SECTION** 













# GLORIA MATERIAL TECHNOLOGY CORP.

P. O. NO. : P02210

FILE NO. : 2012004800-A

GRADE : 304/304L SQ bar

HEAT LOT NO. : SC1385-A1

SIZE: 3.5"\*3.5"

SCALE: 500X

P.O. M

FILE NO.:

GRADE.:

HEAT LOT NO.:

SIZE.:

SCALE.:

P. O. NO.:

FILE NO.:

GRADE.:

HEAT LOT NO.:

SIZE.:

SCALE.:



台南市新營區新中路35號 NO.35, HSIN CHUNG RD., HSIN YING, TAINAN, TAIWAN TEL:886-6-6520031 FAX:886-6-6520088

Messis:

ENERGY STEEL PRODUCTS INC.

Order No: 2012004765

FILE NO:

2012004800-A

Grade: 304/304L SQ bar Size: 3.5"\*3\_5"

HEAT-Lot No. SC1385-AD

Condition: HF-Solution Annealed-Milled

P.O.NO.: P02210

Date: 07/31/2012

Weight: 834.0KG 1838.65LB

P'cs: 4

Chemica	al Composition	(wt%) Si	Mn	Р	\$	Ni 8 0	Cr
Min. Max. Result	0.030 0.019	1.00 0.26	2.00 1.69	0.040 0.034	0.020 0.030 0.024	8.0 11.0 8.5	18.0 20.0 18.4
	Мо	Cu	Со	N			
Min. Max. Result	0.75 0.32	0.75 0.39	0.14	0.10 0.07			

Mechanical Properties Spec.

Grain Size Hardness.

ASTM E112

1/2R

Spec.Min.

223HBW Spec.Max. 157HBW

Result

5.5

Corrosion Test ASTM A262 Practice A

Spec.Min. Spec.Max.

Result

Tensile Test

16113116	Elongation(A)	Tensile Strength(Rm)	Yield Strength(0.2% Rp)	Reduction of Area(Z)
Unit Min.	1/2R L (Ave) % 30	1/2R L (Ave) KSI 75	1/2R L (Ave) KSI 30	1/2R L (Ave) & % & & 40 & &
Max. Result	68.5	81	36.5	81

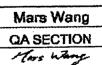
Specification:

1. ASTM A182/A182M-09a.

2. ASTM A193/A193M-10 class 1 B8.

3. ASTM A262-10 practice E.

















NO.35, HSIN CHUNG RD., HSIN YING, TAINAN,TAIWAN TEL:886-6-6520031 FAX:886-6-6520088

Messrs:

ENERGY STEEL PRODUCTS INC.

Order No: 2012004765 FILE NO: 2012004800-A Grade: 304/304L SQ bar

Size: 3.5"\*3.5"

HEAT-Lot No: SC1385-A1

Condition: HF-Solution Annealed-Milled

P.O.NO.: P02210

Date: 07/31/2012

Weight: 834.0KG 1838.65LB

P'cs: 4

4. ASTM A276-10a.

0 12/05/26

5. ASTM A314-97(reapproved 2002).

6. ASTM A320/A320M-07 class 1 B8.

7. ASTM A479/A479M-10.

8. A484/A484M-08.

9. ASME SA-182 (2004 SECTION II).

10. ASME SA-479 (2004 SECTION II).

11. ASME SA 320 B8 CL1 (2004 SECTION II).

12. ASME SA 193 B8 CL1 (2004 SECTION II).

13. AMS 5639H (2002).

14. AMS 5647H (2002).

15. AMS QQS 763B condition A (2006)., 16. NACE MR0175/1S015156 (2003)(EXCEPT H2S TEST AND SURFACE HARDNESS).

17. NACE MR0103-2005.

18. DIN 10204-3.1 (2005).

19. ENERGY SPEC. SS1 REV.5.1. OCTOBER 1, 2011.

Remark:

1. MATERIAL IS FREE FROM KNOWN CONTACT WITH MERCURY / LEAD / BISMUTH /

#### TELLURIUM AND RADIUM.

2. MELTING PROCESS: EAF+LHF+VOD.

3. MATERIAL IS FREE FROM WELDS AND WELD REPAIRS.

4. MATERIAL IS FREE FROM CONTINUOUS CARBIDE NETWORK.

5. INTERGRANULAR CORROSION TEST: PASSED ASTM A262 PRACTICE A&E.

6. MACRO AND MICRO STRUCTURE: GOOD.

7. MATERIAL IS FREE FROM DECARBURIZATION.

8. AVERAGE GRAIN SIZE PER ASTM E112-96.

9. SOLUTION TREATMENT: 1900°F X 30 MIN / INCH, WATER COOLED.

10. COUNTRY OF MELT AND MANUFACTURE: TAIWAN.,

Mars Wang **QA SECTION** 





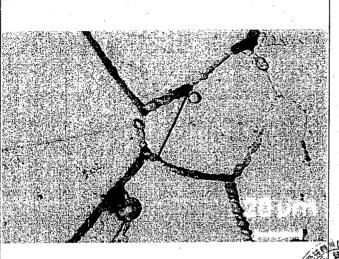








## GLORIA MATERIAL TECHNOLOGY CORP.



P.O. NO.: P02210

FILE NO. : 2012004800-A

GRADE: 304/304L SQ bar

HEAT LOT NO. : SC1385-A1

SIZE: 3.5"\*3.5"

CALE: 500X

P.O.M.

FILE NO.:

GRADE.:

HEAT LOT NO.:

SIZE.:

SCALE.:

P. O. NO.:

FILE NO.:

GRADE.:

HEAT LOT NO.:

SIZE.:

SCALE.:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

#### **PURCHASE ORDER**

#### Purchase Order ID PO17924

Purchase Order Date 9/17/12 **PO Print Date 9/17/12** 

Page Number 1 of 1

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Contact Name

**Vendor Phone** 

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

**Terms** Currency

**FOB** 

Chantal Lavoie

10127-2607 Net 30

CAD

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



Line	Nbr Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Uni	,	Ship Method	Unit Price	Extended Price
1	M304B3.500X03.500	304 BAR 3.500" X 3.500"	9/24/12	36.00	Yours ppd	\$161.7983	\$5,824.74
	050		No .	f	32.10		
						Λ	

Special Inst:

MATERIAL: AISI 304/316 SS BAR OR

AISI 304/316 SS PLATE

AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE

PO Total:

\$5,824.74



No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

**Change Date:** 9/17/12